

MILSPRAY

Military Technologies

MIL-P-53022 Type II EPOXY PRIMER

1 QUART OR 1 GALLON MIXED

MIXING RATIO: 4 Parts A to 1 Part B

DIRECTIONS FOR USE:

Step 1: Shake MILSPRAY Part A for 3 minutes on mechanical shaker

Step 2: Mix/ Stir 4 parts of A to 1 Part B

Step 3: If spraying, thin with lacquer thinner (MIL-T-81772 TY II Epoxy Thinner) at NO MORE than 15%

Step 4: Spray

Step 5: When finished dispose of in accordance with local base regulations

TECHNICAL INFORMATION

Epoxy Primer Material.....	MIL-P-53022B	Storage Temp.....	50-75°F
Quart Coverage.....	100 sq. ft @ 1 mil DFT	Shelf Life.....	1 yr
Recommended DFT.....	1.0 - 2.0 mils	To Touch*.....	30 min
Pot Life*.....	4-6 hrs	Dry Through*.....	4 hrs
VOC.....	3.5 lbs./gal	Force Dry.....	After 30 min

Note: Dark colors may cure slower than light colors.

*@70°F/ 21.1°C

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Cage Code: 3NXX3