

**PRE-FILLED TOUCH-UP AEROSOL PRIMER**  
**MIL-P-53022B & MIL-DTL-53022B/C/D/E**  
**TYPE II BUFF EPOXY PRIMER**  
(40 ml Part A, 10 ml Part B, 10 ml Thinner)

**DIRECTIONS FOR USE:**

**Step 1:**

Shake MILSPRAY bottle **AGGRESSIVELY** for 30 seconds from time you hear ball rattle. The ball may have to be jarred loose if product has been stored for a period of time as contents may settle. Remove cap to expose foil seal on top of bottle. Keep cap nearby.

**Step 2:**

Remove white cap from small bottle containing "Part B." This is the bottle with the neon pink label. Place spout tip cap (separate piece in bag) in center of foil seal on catalyst bottle and gently push through the center of the seal. Attach spout tip cap to small catalyst bottle and place tip of catalyst bottle on center of foil seal on larger paint bottle and gently push through the center until the top of the small catalyst bottle is resting on the foil seal. Squeeze the bottle firmly until all the contents are dispensed into the larger MILSPRAY bottle.

**Step 3:**

Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 2 minutes. Locate small bottle of thinner and puncture seal in the same manner as catalyst bottle. Place tip of thinner bottle in existing hole in foil seal and dispense contents.

**Step 4:**

Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 30 seconds. When done, remove cap.

**Step 5:**

**IMPORTANT STEP** - Place aerosol unit with intake tube attached through existing hole in foil and into bottle. **DO NOT** screw onto bottle. With the spray unit resting in the bottle, but **NOT** screwed down, push aside foil seal by moving the sprayer back and forth randomly in the bottle, using the hard, plastic tube attached to bottom of aerosol sprayer unit and **NOT** with the small intake tube as using the intake tube in this manner could detach it from the sprayer unit. The objective is to greatly expand the existing hole in the foil so that the bottle is no longer sealed with foil.

**Step 6:**

With foil seal now opened up, screw on sprayer, remove cap, and begin spraying. **NOTE: NEVER swirl or shake the contents or tip the bottle beyond a 45-degree angle with the sprayer attached. This will clog intake holes and render the product useless.**

**Step 7:**

When finished, dispose of in accordance with local base regulations.

**NOTES:** It may be necessary to back flush your sprayer from time to time or when sputtering occurs. To do this, place your fingers over the red dot while pushing the spray button down for 1 second. This will clear any clogs.

TECHNICAL INFORMATION			
Epoxy Primer Material:	MIL-P-53022B/MIL-DTL-53022	Storage Temperature:	50-75°F
Kit Coverage:	2-3 sq. ft. @ 1 mil DFT	Shelf Life:	1 year
Recommended DFT:	1-2 mils	To Touch*:	30 min.
Pot Life*:	4-6 hrs, 6-8 hrs if reduced to 70°F	Dry Through*:	4 hours
VOC:	3.5 lbs/gal	Force Dry:	After 30 min. flash, bake 30 min. @ 180-200°F
			*@ 70°F/21.1°C