

# MILSPRAY

Military Technologies

## VACUUM TOUCH-UP GUN PRIMER

MIL-PRF-23377 YELLOW EPOXY PRIMER

### DIRECTIONS FOR USE:

- Step 1:** Shake MILSPRAY bottle **AGGRESSIVELY** for 30 seconds from time you hear ball rattle. The ball may have to be jarred loose if product has been stored for a period of time as contents may settle. Remove cap to expose foil seal on top of bottle. Keep cap nearby.
- Step 2:** Remove white cap from small bottle containing "Part B." This is the bottle with the neon pink label. Place spout tip cap (separate piece in bag) in center of foil seal on catalyst bottle and gently push through the center of the seal. Attach spout tip cap to small catalyst bottle and place tip of catalyst bottle on center of foil seal on larger paint bottle and gently push through the center until the top of the small catalyst bottle is resting on the foil seal. Squeeze the bottle firmly until all the contents are dispensed into the larger MILSPRAY bottle.
- Step 3:** Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 2 minutes.
- Step 4:** Induction time: Let mixed material stand for 10 minutes.
- Step 5:** Shake bottle for 1-2 minutes. Remove cap to attach to vacuum touch-up gun.
- Step 6:** When finished, dispose of in accordance with local base regulations.

**Notes:** If it is necessary to add thinner to this coating, use only Mil-T-81772B TY II Epoxy Thinner. In areas where air quality regulations restrict volatile emissions, do not add thinner to this primer if that addition will raise the VOC content to greater than 340 g/L (2.8 lb/gal). The addition of too much thinner can cause pigment to flocculate and fall out of solution.

### TECHNICAL INFORMATION

|                            |                          |                   |              |
|----------------------------|--------------------------|-------------------|--------------|
| Epoxy Primer Material..... | MIL-PRF-23377            | Storage Temp..... | 50-75°F      |
| Kit Coverage.....          | 2 - 3 sq. ft @ 1 mil DFT | Shelf Life.....   | 1 yr         |
| Recommended DFT.....       | 0.6 - 0.9 mils           | Dry Hard*.....    | 8 hrs max    |
| Pot Life*.....             | 4 hrs                    | To Handle*.....   | 10 Hours Max |
| VOC.....                   | 2.8 lbs./gal             | Recoat*.....      | 5 Hours      |

\*@77°F/25°C