

# MILSPRAY

Military Technologies

## PREFILLED TOUCH-UP BRUSH / ROLLER PRIMER

MIL-P-53022B TYPE II BUFF EPOXY PRIMER  
(40 ounces Part A - 10 ounces Part B - 10 ounces Thinner)

### DIRECTIONS FOR USE:

- Step 1:** Shake MILSPRAY bottle **AGGRESSIVELY** for 30 seconds from time you hear ball rattle. The ball may have to be jarred loose if product has been stored for a period of time as contents may settle. Remove cap to expose foil seal on top of bottle. Keep cap nearby.
- Step 2:** Remove white cap from small bottle containing "Part B." This is the bottle with the neon pink label. Place spout tip cap (separate piece in bag) in center of foil seal on catalyst bottle and gently push through the center of the seal. Attach spout tip cap to small catalyst bottle and place tip of catalyst bottle on center of foil seal on larger paint bottle and gently push through the center until the top of the small catalyst bottle is resting on the foil seal. Squeeze the bottle firmly until all the contents are dispensed into the larger MILSPRAY bottle.
- Step 3:** Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 2 minutes. Locate small bottle of thinner and puncture seal in the same manner as catalyst bottle. Place tip of thinner bottle in existing hole in foil seal and dispense contents.
- Step 4:** Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 30 seconds. When done, remove cap.
- Step 5:** **For Brush** - Attach brush head to bottle by pressing it firmly onto the neck of the bottle and then screwing it on. Squeeze to apply paint. NOTE: it may be necessary to press the brush down onto the neck of the bottle with considerable force to get the threads to engage one another.
- For Roller** - Attach mini foam roller head to bottle and squeeze to apply paint to surface requiring touch up. To build film thickness, squeeze more material and spread back and forth in a random pattern. Do not press down on roller head as this will cause paint "smudging." Gently roll foam over surface. To build film thickness you may need to apply 2 coats - apply the first, allow to dry, and then apply the second coat.
- Step 6:** When finished, dispose of in accordance with local base regulations.

### TECHNICAL INFORMATION

Epoxy Primer Material .....MIL-P-53022B  
Kit Coverage.....2 - 3 sq. ft @ 1 mil DFT  
Recommended DFT.....1.0 - 2.0 mils  
Pot Life\*.....4-6 hrs, 6-8 hrs if reduced  
to 70°F  
VOC..... 3.5 lbs./gal

Storage Temp.....50-75°F  
Shelf Life.....1 yr  
To Touch\*.....30 min  
Dry Through\*.....4 hrs  
Force Dry.....After 30 min  
flash, bake 30 minutes @ 180 - 200°F

\*@70°F/ 21.1°C