

**PRE-FILLED TOUCH-UP VACUUM GUN PRIMER**  
**MIL-P-53022B & MIL-DTL-53022B/C/D/E**  
**TYPE II BUFF EPOXY PRIMER**  
(40 ml Part A, 10 ml Part B, 10 ml Thinner)

**DIRECTIONS FOR USE:**

**Step 1:**

Shake MILSPRAY bottle **AGGRESSIVELY** for 30 seconds from time you hear ball rattle. The ball may have to be jarred loose if product has been stored for a period of time as contents may settle. Remove cap to expose foil seal on top of bottle. Keep cap nearby.

**Step 2:**

Remove white cap from small bottle containing "Part B." This is the bottle with the neon pink label. Place spout tip cap (separate piece in bag) in center of foil seal on catalyst bottle and gently push through the center of the seal. Attach spout tip cap to small catalyst bottle and place tip of catalyst bottle on center of foil seal on larger paint bottle and gently push through the center until the top of the small catalyst bottle is resting on the foil seal. Squeeze the bottle firmly until all the contents are dispensed into the larger MILSPRAY bottle.

**Step 3:**

Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 2 minutes. Locate small bottle of thinner and puncture seal in the same manner as catalyst bottle. Place tip of thinner bottle in existing hole in foil seal and dispense contents.

**Step 4:**

Replace cap on MILSPRAY bottle and shake **AGGRESSIVELY** for 30 seconds. When done, remove cap.

**Step 5:**

When finished, dispose of in accordance with local base regulations.

TECHNICAL INFORMATION			
Epoxy Primer Material:	MIL-P-53022B/MIL-DTL-53022	Storage Temperature:	50-75°F
Kit Coverage:	2-3 sq. ft. @ 1 mil DFT	Shelf Life:	1 year
Recommended DFT:	1-2 mils	To Touch*:	30 min.
Pot Life*:	4-6 hrs, 6-8 hrs if reduced to 70°F	Dry Through*:	4 hours
VOC:	3.5 lbs/gal	Force Dry:	After 30 min. flash, bake 30 min. @ 180-200°F
			*@ 70°F/21.1°C